

Date: Friday, 23/01/2009 7:22:56 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	212 DETAIL PARTS
Job Number :	45137		
Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251175
This Issue :	23/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D212-725-1
First Issue :	/ /	Project Number :	N/A
Previous Run :	42681	Drawing Revision :	
	Type :	Material :	N/A
	PURCHASED PARTS	Due Date :	30/01/2009
Written By :			Qty: 1 Um: Each
Checked & Approved By :			
Comment :			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-175 with Dart IPP D212-725-1-175"

Send a copy of this IPP

N 09-01-23

2.0	D2127251175	Pilon Web
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

PILON WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-175 PILON WEB

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-175 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:22:56 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45137

Part Number: D2127251175

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:22:56 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45137	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251175
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42681	Material : N/A
Written By : _____	Due Date : 30/01/2009 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-175 with Dart IPP D212-725-1-175"

N 09-01.23

Send a copy of this IPP

2.0	D2127251175	Pilon Web
-----	-------------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

PILON WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-175 PILON WEB 45321

Attach serviceable tags

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-175 REV. 6

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:22:56 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45137

Part Number: D2127251175

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AB

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AB

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/P

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - **DO NOT DESTROY.****Squawk: 1.45**Discrepancy:

Fabricate D212-725-1-173, Doubler Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-173, Doubler Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 57, Fig. 19. Material 2024T3 .040, Batch No. 0921.

1.45 Work Done By: Kelly Alliston**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.46Discrepancy:

Fabricate D212-725-1-175 / -176, Pilon Web for Dart Aerospace.

Resolution:

D212-725-1-175 / -176, Pilon Web fabricated IAW D212-725-1 Dwg Pg. 59, Fig. 24,25. Material 2024T3 .025, Batch No. 0355.

1.46 Work Done By: Kelly Alliston**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.47Discrepancy:

Fabricate D212-725-1-177 / -178, Cover Web for Dart Aerospace.

Resolution:

D212-725-1-177 / -178, Cover Web fabricated IAW D212-725-1 Dwg Pg. 60, Fig. 24,25. Material 2024T3 .040, Batch No. 2648

1.47 Work Done By: Jason Chanthyvong**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.48Discrepancy:

Fabricate D212-725-1-179, Angle Web for Dart Aerospace.

Resolution:

D212-725-1-179, Angle Web fabricated IAW D212-725-1 Dwg Pg. 56, Fig. 24,25. Material 2024T3 0.063, Batch No. 1947.

1.48 Work Done By: Jason Chanthyvong**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****